

## LOW NOISE HEMTs WITH MULTI - FEED GATE CONFIGURATIONS

K.Hosogi, T.Katoh, T.Kashiwa, H.Matsuoka, H.Minami, K.Kosaki,  
K.Nagahama, K.Nishitani, and M.Otsubo

Optoelectronic and Microwave Devices R&D Laboratory  
Mitsubishi Electric Corp.  
4-1 Mizuhara, Itami, 664 Japan

### ABSTRACT

A novel multi-feed gate configuration using air-bridge metallization is demonstrated for low noise HEMTs. The configuration is designed according to the detailed analysis of parasitic gate capacitances. Very low noise figures of 0.55 and 1.6dB have been achieved at 12 and 40GHz for 0.25 $\mu$ m gate AlGaAs/InGaAs pseudomorphic HEMT, respectively. The noise figure of 4.1dB and the gain of 12.2dB at 40GHz are also obtained for the 2-stage HEMT MMICs.

### INTRODUCTION

The noise performances of HEMTs have been much improved by reducing gate length to quarter-micron or less[1,2]. T-shaped gates have been widely applied to the sub-quarter-micron gate HEMTs for reducing the gate resistance, which increases drastically with decreasing the gate length. However, in realizing the T-shaped gate by electron beam direct writing, rather complicated processes such as multi-layer resist and/or multi-exposure and development techniques have been required[3].

On the other hand, it is also efficient for reducing the gate resistance to shorten unit gate width using a multi-feed (multi-finger) gate configuration. In the multi-feed gate, the effective gate resistance is in reciprocally proportion to square of the number of gate finger. For example, the effective gate resistance can be reduced by a factor of more than 10 using 14-finger gate compared with that of the practically used  $\pi$ -configuration(4-finger) with equal length( $L_g$ ) and total width( $W_g$ ).

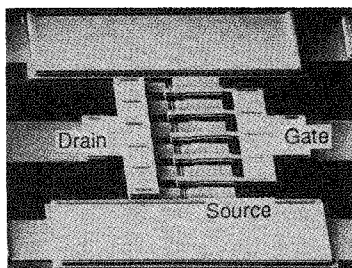
Moreover, the multi-feed gate has some advantages as follows. 1) As any complicated lithographic processes mentioned above are not required, ultra-short-length gate can be easily formed with a simple lithographic process. 2) Fabrication processes of the multi-feed gate are compatible with those of conventional MMICs because the air-bridge connections used for the multi-feed gate are formed simultaneously with circuitry interconnections of the MMICs.

In spite of these advantages, there have been few reports on the multi-feed gate configuration. This is probably due to the anxiety about the complicated structure with the air-bridge connections and the degradation of low noise performances by parasitic capacitances originated from the multi-feed configuration.

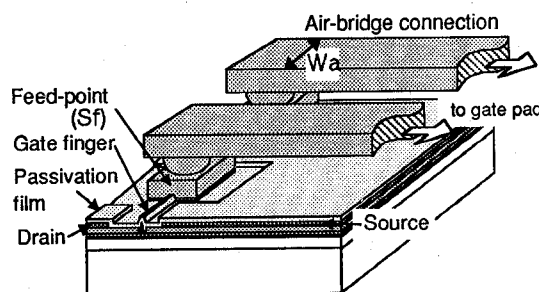
In this study, the parasitic gate capacitances related to the multi-feed gate configuration are examined in detail. On the basis of the results, a novel multi-feed gate HEMT with excellent low noise performances is developed. Using this HEMT, Q-band monolithic low noise amplifiers are also demonstrated.

### ANALYSIS OF PARASITIC GATE CAPACITANCES

Figure 1 shows an SEM photograph and a schematic view of a multi-feed gate HEMT(type A) whose parasitic gate capacitances we have examined primarily. In the configuration, DC/RF signals are fed to the single gate finger through the multiple feeders(5 feeders in Fig.1(a)) from a gate pad. The air-bridges connect the feeders across the source electrode with an air-gap of about 2 $\mu$ m. A rather long gate length of 0.45 $\mu$ m is used to evaluate the



(a)



(b)

Fig. 1 An SEM photograph (a) and a schematic view (b) of a multi-feed gate HEMT (type-A).  
The  $W_a$  and  $S_f$  are the width of air-bridge connection and area of feed-point, respectively

capacitances accurately. The width of the air-bridge connection ( $W_a$ ) and the size of the feed-point ( $S_f$ ) are  $14\mu\text{m}$  and  $14 \times 14\mu\text{m}^2$ , respectively. The epitaxial layers of  $n^+\text{-GaAs/n-AlGaAs/i-InGaAs/i-GaAs}$  for the pseudomorphic HEMT are grown by MBE. About 150nm deep-recess structure is used.

At first, S-parameters of the HEMTs with different number of feeders ( $N_{fp}$ ) have been measured by on-wafer RF-probing. As the results, we have found that the current gain cut-off frequency ( $f_T$ ) degrades with increasing the  $N_{fp}$ . This suggests that additional parasitic gate capacitances related to the multi-feed configuration degrade the RF performances. The dependence of gate-to-source capacitance ( $C_{gs}$ ) on the  $N_{fp}$  is shown in Fig.2 for the HEMTs with different total-gate-widths ( $W_g$ ). The  $C_{gs}$  is calculated from the measured  $f_T$  and transconductance ( $g_m$ ) using a simple equation of  $C_{gs} = g_m / (2\pi f_T)$ . The  $C_{gs}$  increases linearly with the same slope for each gate-width as the  $N_{fp}$  increases. The additional parasitic gate capacitance per a feed-point is estimated to be about 16fF from the slope.

In order to clarify the effect of the parasitic gate capacitances on low noise performances, the minimum noise figure ( $F_{min}$ ) and the associated gain ( $G_a$ ) of the HEMTs are evaluated at 12GHz as a function of the  $N_{fp}$  and the results are shown in Fig.3. The dotted line in the figure is a fitting curve for the  $F_{min}$  calculated from the Fukui's equation[4] with only  $C_{gs}$  as a fitting parameter. As the curve fits the plotted data well, the degradation of the  $F_{min}$  for the  $N_{fp}$ s of larger than 3 is concluded to be due to the increase of the parasitic gate capacitances. The improvement of the  $F_{min}$  with increasing the  $N_{fp}$  up to 3 is thought to be attributed to the reduction of the gate resistance. On the other hand, the  $G_a$  decreases linearly with increasing the  $N_{fp}$  because of little effect of gate resistance on gain.

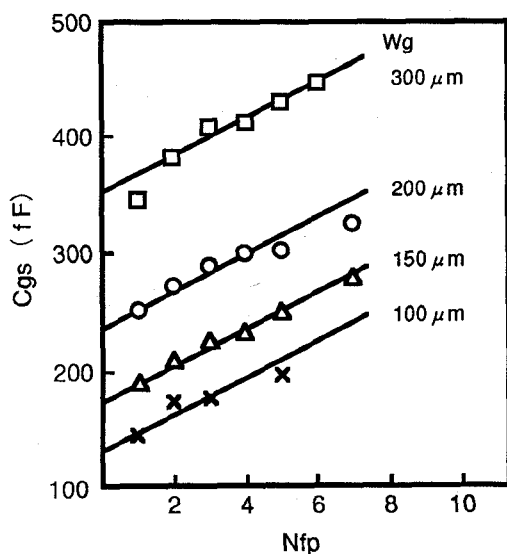


Fig. 2 The dependence of gate-to-source capacitance ( $C_{gs}$ ) on the number of feed-point ( $N_{fp}$ ) for different total-gate-widths ( $W_g$ ).

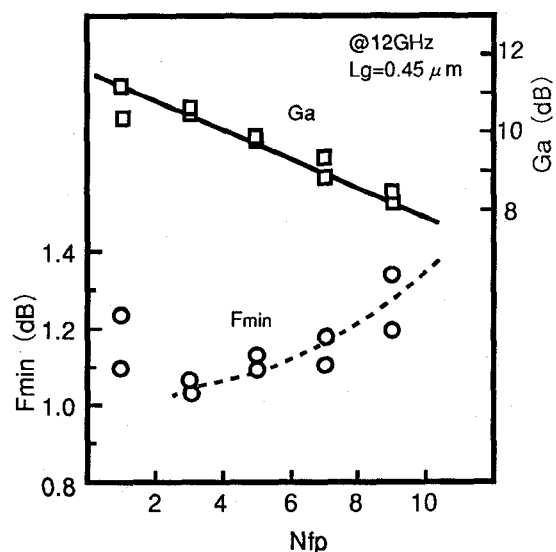


Fig.3 Dependences of minimum noise figure ( $F_{min}$ ) and associated gain ( $G_a$ ) on the number of feed-point ( $N_{fp}$ ).

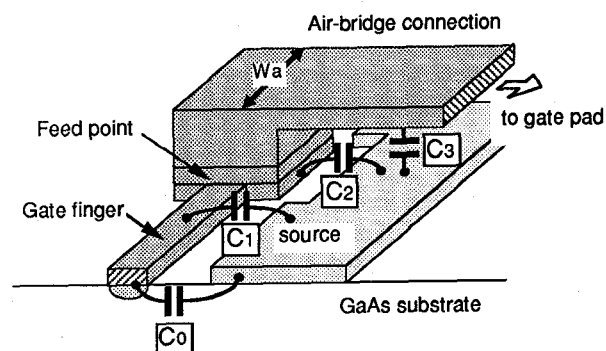


Fig.4 The model of gate-to-source capacitances in the multi-feed gate HEMT.

Table I Gate-to-source capacitances

	$C_{gs}$	portion
$C_0$	190 (fF)	60 (%)
$C_1$	30	10
$C_2$	50	15
$C_3$	30	10
other	1	5

$L_g / W_g = 0.45 / 200 \mu\text{m}$ ,  $N_{fp} = 5$

To derive some guides to reduce the parasitic gate capacitances related to the multi-feed configuration, we have divided the  $C_{gs}$  into the components of  $C_0$ ,  $C_1$ ,  $C_2$  and  $C_3$  as shown in Fig.4. The  $C_0$  and  $C_1$  are intrinsic and fringing capacitances of the gate finger, and  $C_2$  and  $C_3$  are capacitances related to the feed points and the cross-over parts between the air-bridge connections and the source electrode, respectively. The each component is calculated from the  $W_g$  and  $N_{fp}$  dependencies of the  $C_{gs}$ . Table I summarizes the results for a  $L_g/W_g=0.45/200\mu m$  and 5-feed(10-finger) HEMT. The  $C_2+C_3$ , which is the additional capacitance due to the multi-feed gate configuration, occupies 25% of the total capacitance even in such a long-length( $0.45\mu m$ ) gate having large  $C_0$ . When the  $C_0$  is reduced by shrinking the gate length, the effect of the  $C_2+C_3$  becomes more serious. Particularly, we should pay attention to the  $C_2$  which is larger than the  $C_3$ . From these investigations, we conclude that it is crucial for reduction of the parasitic gate capacitances to miniaturize not only the width of the air-bridge connection( $W_a$ ) but also the area of the feed-point( $S_f$ ).

To confirm the effect of miniaturizing the  $W_a$  and  $S_f$  in the practical quarter-micron gate devices, the  $S_f$  dependence of the  $C_{gs}$  is examined with the  $W_a$  as a parameter for  $L_g/W_g=0.25/200\mu m$  HEMTs and the results are shown in Fig.5. The  $C_{gs}$  is successfully reduced from 280 to 220fF by miniaturizing the  $W_a/S_f$  from  $14\mu m/196\mu m^2$  to  $5\mu m/6\mu m^2$ . It should be noted that the reduction of the  $C_{gs}$  is mainly attributed to that of the  $C_2$  by miniaturizing the  $S_f$ . Considering that the  $C_2+C_3$  has been 80fF for the  $W_a/S_f$  of  $14\mu m/196\mu m^2$ , the residual parasitic gate capacitance related to the configuration is estimated to be about 20fF, which is mainly the capacitance of the cross-over parts ( $C_3$ ).

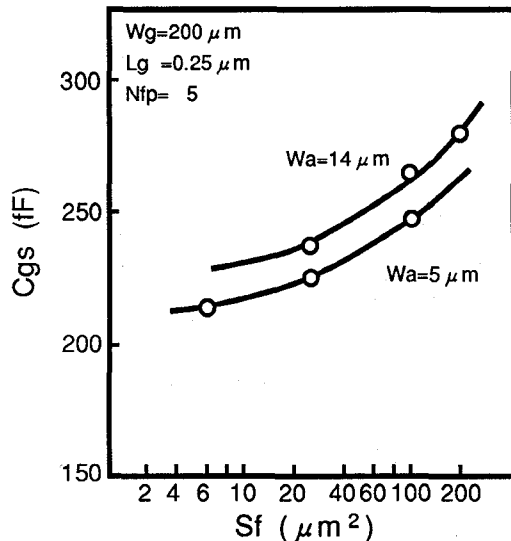
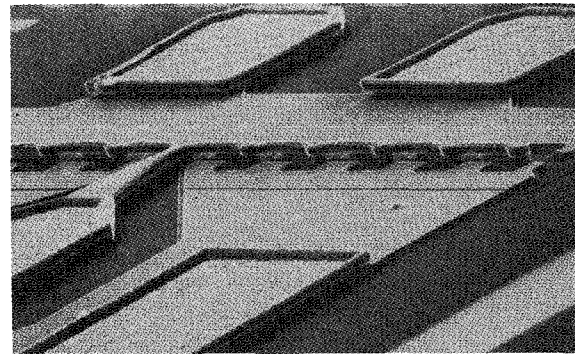


Fig.5 The feed-point area ( $S_f$ ) dependences of gate-to-source capacitance ( $C_{gs}$ ) in the HEMTs with air-bridge metallization width ( $W_a$ ) of 14 and  $5\mu m$ .

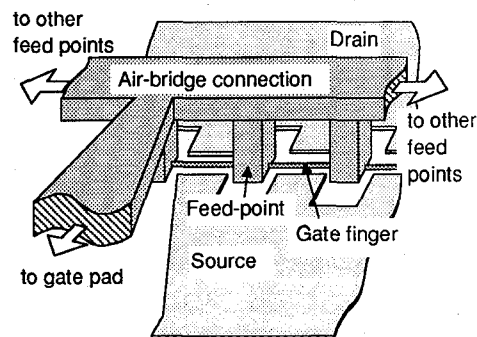
## A NOVEL MULTI-FEED GATE CONFIGURATION

In order to reduce the residual parasitic gate capacitance further, we have designed a novel multi-feed gate configuration(type B) as shown in Fig.6, in which the  $W_a/S_f$  are also reduced to  $5\mu m/6\mu m^2$ . In the configuration, the feed points are interconnected by an air-bridge formed just above the gate finger so that no air-bridge connection crosses over the source electrode. The dependence of the  $f_T$  on the  $N_{fp}$  is compared with that of type A in Fig.7. The degradation of the  $f_T$  with increasing the  $N_{fp}$  is considerably suppressed in type B.

Figure 8 shows the dependencies of both  $F_{min}$  and  $G_a$  at 12GHz on the  $N_{fp}$  in type B HEMTs having  $0.25\mu m$  gate. The  $F_{min}$  is decreasing with increasing the  $N_{fp}$  up to 11. The curve for the  $F_{min}$  in the figure is calculated using the Fukui's equation with fixed parameters except for the gate resistance. The effective gate resistance of the HEMT with 11 feeds, whose unit gate width is as small as  $6.8\mu m$ , is approximated to be less than  $0.1\Omega$ . Since this curve fits the data well, we can be convinced that the parasitic gate capacitances originated from the multi-feed gate configuration in type B have little effect on the low noise performances.



(a)



(b)

Fig.6 An SEM photograph (a) and a schematic view (b) of a novel multi-feed gate HEMT (type-B).

The HEMT with 11 feeds shows the best  $F_{min}$  of 0.55dB and the associated gain of 10.2dB at 12GHz. The dependence of the  $F_{min}$  and the  $G_a$  on the drain current( $I_{ds}$ ) is shown in Fig.9. At 40GHz, the  $F_{min}$  of 1.6dB is also obtained. These low noise performances are satisfactory compared with those of the state-of-the-art T-shaped gate GaAs based HEMTs with the same gate length.

To demonstrate the advantages of the HEMT for MMIC, Q-band low noise MMIC amplifiers using this multi-feed gate configuration have been developed for millimeter-wave communications. In 2-stage amplifier, the noise figure of 4.1dB and the gain of 12.2dB are obtained at 40GHz.

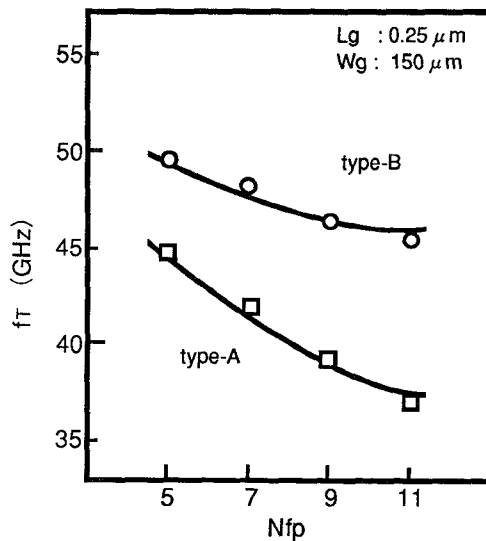


Fig. 7 The number of feed-point ( $N_{fp}$ ) dependence of current gain cut-off frequency( $f_T$ ) in type-A and B HEMTs.

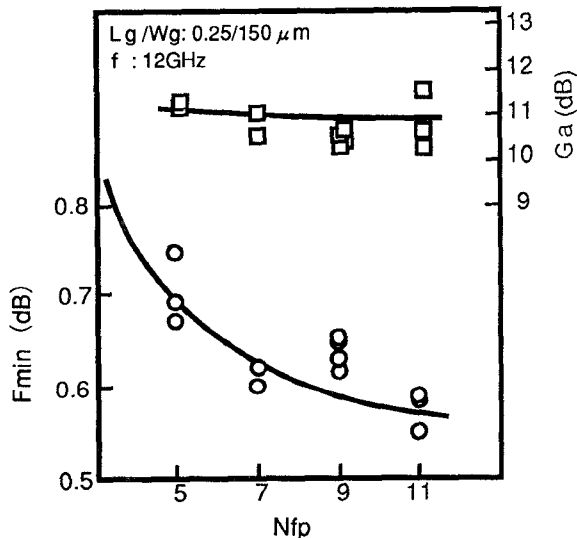


Fig.8 The  $N_{fp}$  dependences of  $F_{min}$  and  $G_a$  in the type-B HEMTs. The  $F_{min}$  curve is fitted using the Fukui's equation with only the gate resistance variable.

## CONCLUSIONS

We have realized super low noise HEMTs with a novel multi-feed gate configuration which is designed according to the detailed analysis of parasitic gate capacitances. The minimum noise figures of 0.55 and 1.6dB are achieved for 0.25 $\mu$ m gate HEMT at 12 and 40GHz, respectively. Using the multi-feed gate HEMT, low noise 2-stage MMIC amplifiers with the noise figure of 4.1dB and the gain of 12.2dB at 40GHz are also realized.

## REFERENCES

- [1] K.H.G.Duh, P.C.Chao, P.Ho, A.Tessmer, S.M.J.Liu, M.Y.Kao, P.M.Smith, and J.M.Ballingall, "W-Band InGaAs HEMT Low Noise Amplifiers," 1990 IEEE MTT-S, p.595, May 1990.
- [2] H.Kawasaki, T.Shino, M.Kawano, and K.Kamei, "Super Low Noise AlGaAs/GaAs HEMT With One Tenth Micron Gate," 1989 IEEE MTT-S, p.423, June 1989.
- [3] P.C.Chao, P.M.Smith, S.C.Palmateer, and J.C.M.Hwang, "Electron-Beam Fabrication of GaAs Low-Noise MESFET's Using a New Trilayer Resist Technique," IEEE Electron Devices, Vol.ED-32, p.1042, 1985.
- [4] H.Fukui, "Optimal Noise Figure of Microwave GaAs MESFET's," IEEE Electron Devices, Vol.ED-26, p.1032, 1979.

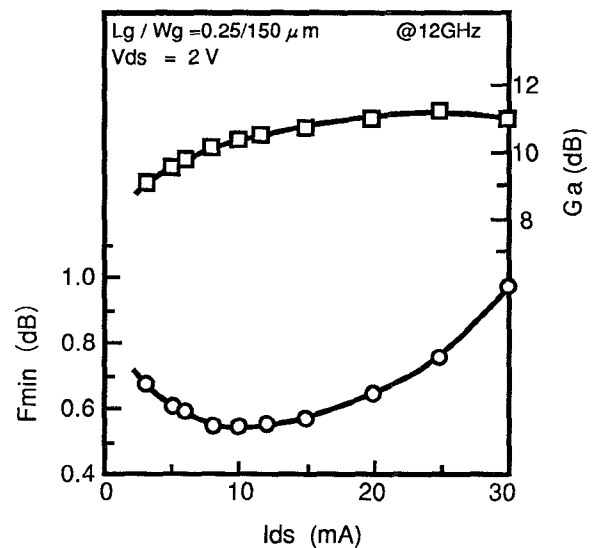


Fig.9 Drain current ( $I_{ds}$ ) dependences of minimum noise figure( $F_{min}$ ) and associated gain( $G_a$ ).